

JONAN STEEL

鉄を通じ社会に貢献する

 株式会社 城南製鋼所

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Company name	Jonan Steel Corporation
President & CEO	Representative President: Shigeki Kishida
Capital	¥100,000,000
Date established	March 1955

Main client

GOTETSU SANGYO CO.,LTD.	HANWA CO.,LTD.
JFE Shoji Trade Steel Construction Materials Corporation	KANEMATSU TRADING CORP.
Marubeni Itochu Sumisho Techno Steel Inc.	MM&KENZAI Corporation
NIPPON STEEL & SUMIKIN BUSSAN CORPORATION	OKAYA&CO.,LTD.
SHIBAMOTO & CO., LTD.	Toyota Tsusho Corporation

Please don't hesitate to contact following agents if any inquiries.

History

1950	1955 March	Kenji Kakihara, the current chairman, established Jonan Steel Shokai in Omori-kita, Ota-ku, Tokyo, to sell steel materials as a private management company.
1960	1967 December	Jonan Steel Mill Corporation purchased land at 5-13-35 Ryoke, Kawaguchi city, and

1970		started to construct a new rolling plant as a first phase of new mill construction.
	1969 November	The company built a steel making plant as second phase of the construction. This plant started production with a 20-ton electric furnace. The continuous production system from the steel-making process to the rolling process was started. Capital was increased to ¥48 million with investment by Tokyo Small and Medium Business Investment & Consultation Co.,
	1971 November	Authorized to place Japan Industrial Standard (JIS) indication on reinforcing bar steel.
	1972 June	Continuous casting machine was installed.
1980	1973 August	The 20-ton electric furnace in the steel-making plant was replaced by a 40-ton electric furnace, Rationalization of the rolling line was done. Which cabled 15,000 tons of production monthly.
	1982 December	The steel making mill and the rolling mill achieved monthly production of 25,000 tons each.
	1988 November	Rolling line and accuracy adjustment line were replaced by new lines. Both the steel-making mill and the rolling mill established 40,000-ton production systems.
	1989 September	The continuous casting machine in the steel-making plant was replaced by a new machine.
1990	1994 January	The finishing rolling machine in the rolling plant was replaced by a block mill.
	1997 January	The oxygen generator was replaced by a new one. The intermediate mill in the rolling plant was replaced by a block mill.
	1999 December	The plants achieved conformity with ISO 9001:1994 quality system examination, and were certified and registered.
2000	2001 March	The Purchasing Department purchased a iron scrap radioactive ray detection monitor.
	2004 December	The motors of the building dust collectors were changed to inverter-controlled motors to achieve energy saving.
	2005 May	The motors of the direct-suction dust collectors were changed to inverter-controlled motors to achieve energy saving.
	2009 April	Authorized to place Korean Industrial Standards (KS) indication on reinforcing bar steel. (KS D 3504)
	2009 December	The plants achieved conformity with ISO 9001:2008 quality system examination, and were certified and registered.
	2010 January	Cooling bed and maintenance facility was renewed.
	2011 June	The plants achieved conformity with ISO14001:2004 quality system examination, and were certified and registered.
	2012 January	Tempcore facility was installed.
	2012 June	Separately excited type flicker compensating device was replaced, and self-exciting type flicker compensating device was additionally installed.
	2014 January	Transformer for electric furnance was replaced by a new machine.Continuous casting machine was replaced by a new machine.
	2014 February	The plants achieved conformity with OHSAS 18001:2007 quality system examination, and were certified and registered.
	2015 January	Ladle preheating/drying equipment was replaced by a new machine.Product cutting machine was replaced by a new machine.
	2016 January	Primary inverter facility for rolling machine motor was renewed.

	July	2018	The plants achieved conformity with ISO 14001:2015 environment system examination, and were certified and registered.
	October	2018	Electrode regulating control system was replaced.
	November	2018	The plants achieved conformity with ISO 9001:2015 quality system examination, and were certified and registered.
	January	2019	Cojet gas injection system was installed.
	March	2019	New company office completed.

Web site 網址 : <http://www.cedd.gov.hk>
E-mail 電子郵件 : raymondctkwok@cedd.gov.hk
Telephone 電話 : (852) 2305 1275
Facsimile 傳真 : (852) 2707 4825
Our ref 本署檔號 : GCST 4/20/9-13
Your ref 來函檔號 : VSCS09-052/SN

土力工程處
Geotechnical Engineering Office

香港九龍祥榮街 2 號 B
工務中央試驗所大樓 工務試驗所
Public Works Laboratories,
Public Works Central Laboratory Building,
2B Cheung Yip Street,
Kowloon, Hong Kong

23 June 2009

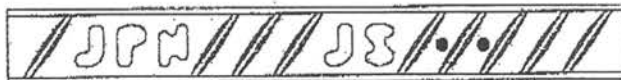
Jonan Steel Corporation
C/O VSC Steel Company Limited,
49/F, Hopewell Centre,
183 Queen's Road East,
Wanchai, Hong Kong.
(Attn: Sunny Ng)

Dear Mr. Ng,

Steel Bar Codes Registration - BS 4449/CS2:1995

I am pleased to inform that your application for registering Jonan Steel Corporation into the PWL Steel Bar Circular for bars sizes of 10, 12 & 16 mm manufactured to BS4449/CS2:1995 has been processed.

Jonan Steel Corporation is accepted as a Quality Assured Manufacturer, and arrangements have been made to assign the product as JPN7 as per barcode listed below for incorporation into the PWL Steel Bar Circular with effect from 1 October 2009.



JPN7

Jonan Steel Corporation

With regards.

Yours faithfully,


(C.T. Kwok)

for Chief Geotechnical Engineer/Standards & Testing
Geotechnical Engineering Office
Civil Engineering and Development Department

Certificate of Registration



This is to certify that
the Quality Management System of



JONAN STEEL CORPORATION

at

13-35, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

having been assessed by JIC Quality Assurance Ltd.,
conforms to the requirements of applicable standard:

ISO 9001:2015/JIS Q 9001:2015

Scope of Certification:

Production of steel bars for concrete reinforcement

Other Site(s) in the Scope of Certification:

Warehouse No.1: 6-25, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

Warehouse No.2: 1-15, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

[Storage of products]

Warehouse No.3: 11-13, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

[Storage of equipment]

Office: 11-13, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

[Comprehensive management]

Certification No.: 0528
Date of initial certification: December 9, 1999
Date of revision approval: September 26, 2019

Date of revision: September 26, 2019
Date of expiry: December 8, 2020



JIC Quality Assurance Ltd.

2-15-5, Shintomi, Chuo-ku, Tokyo, Japan

Hirofumi Kawasaki

Hirofumi Kawasaki, President



Certificate of Registration

This is to certify that
the Environmental Management System of

JONAN STEEL CORPORATION

at

13-35, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

having been assessed by JIC Quality Assurance Ltd.,
conforms to the requirements of applicable standard:

ISO 14001:2015/JIS Q 14001:2015

Scope of Certification:

Production of steel bars for concrete reinforcement

Other Site(s) in the Scope of Certification:

Warehouse No.1: 6-25, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

Warehouse No.2: 1-15, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

[Storage of products]

Warehouse No.3: 11-13, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

[Storage of equipment]

Certification No.: E2180
Date of initial certification: July 28, 2011
Date of revision approval: July 19, 2018

Date of revision: July 19, 2018
Date of expiry: July 27, 2020



JIC Quality Assurance Ltd.

2-15-5, Shintomi, Chuo-ku, Tokyo, Japan

Hirofumi Kawasaki

Hirofumi Kawasaki, President





JIS Product Certificate

COPY

Certification number QA0307041

Date of certification 18 December 2007

Date of reissue 1 December 2010

JONAN STEEL CORPORATION

13-35, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

JIC Quality Assurance Ltd., accredited and operating as JIS mark-certification body, hereby declares that the industrial product mentioned below complies with the certification criteria and specifications in Japanese Industrial Standards as well as in governing ministerial ordinance.

▪ Product and JIS number:

Steel bars for concrete reinforcement JIS G 3112

▪ Category of certification: G-4

▪ Product type and designation: SD295A, SD345, SD390

Including Annex JA

(Supplementary quality requirements)

▪ Production/Manufacturing plant:

JONAN STEEL CORPORATION

13-35, 5-chome, Ryoke, Kawaguchi-shi, Saitama, Japan

▪ Applied provisions of the Industrial Standardization Law: Article 19, Paragraph 1



No.040504

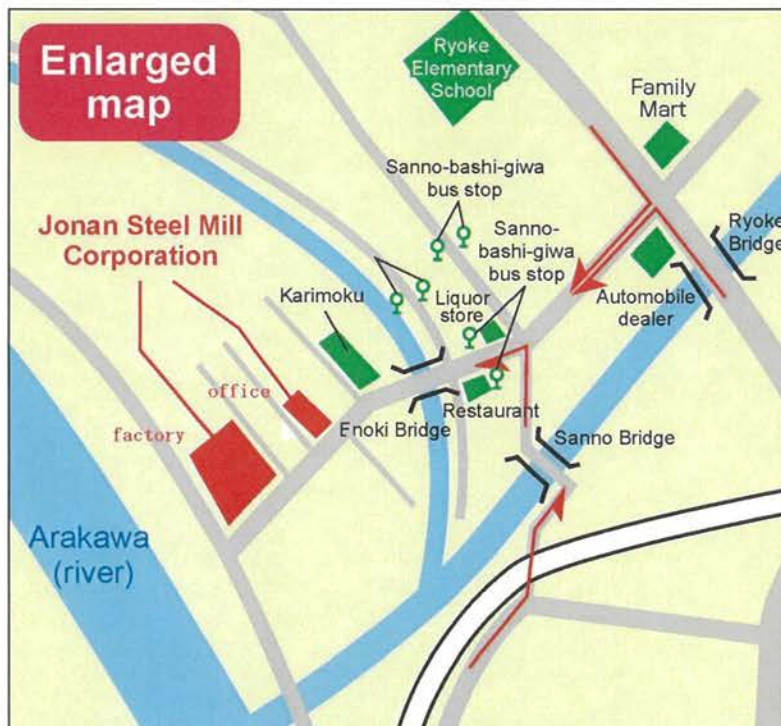
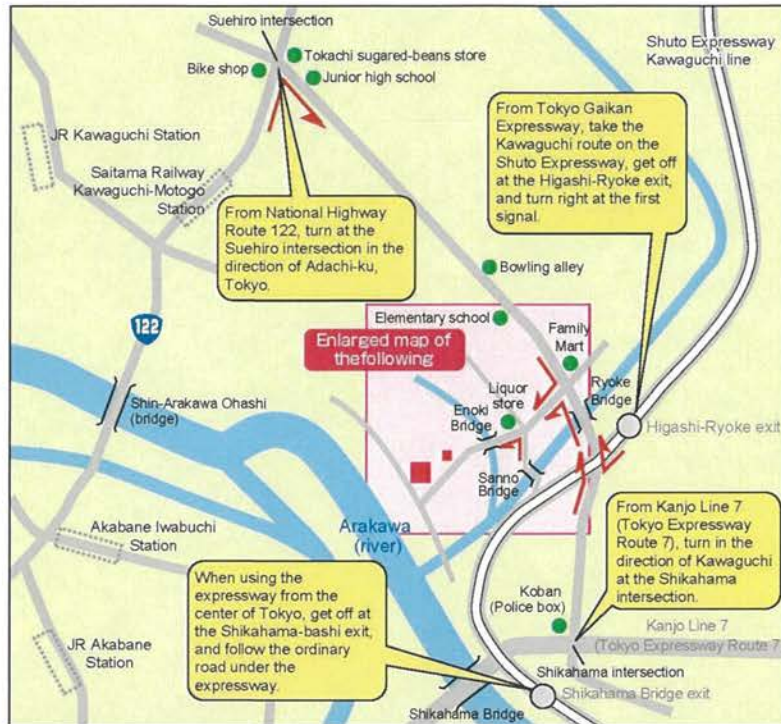
JIC Quality Assurance Ltd.

2-15-5, Shintomi, Chuo-ku, Tokyo, Japan

Muneyuki Higuchi

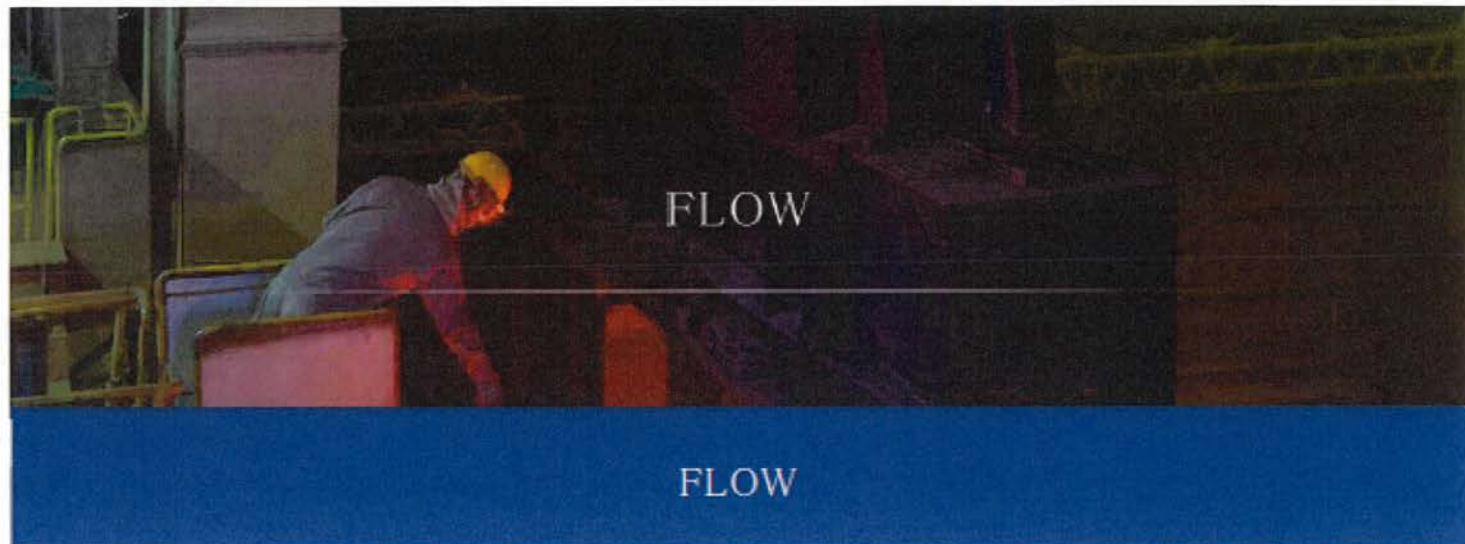
Muneyuki Higuchi, President





By public transportation

- By taxi** Take a taxi from the east exit of Kawaguchi Station on the JR Keihin-Tohoku line (about 15 minutes).
- By bus** Take Kokusai Kogyo Bus, Kawa 21, which departs from the east exit of JR Kawaguchi Station. On the Shikahama-Ryoke route, which goes around Ryoke factory town first, get off at "Enokibashi" bus stop, from which it's 5 minutes on foot. If the bus goes around Ryoke 2-chome first, get off at "Sanno-bashi-giwa," from which it's 7 minutes on foot.
- Take Kokusai Kogyo Bus, Aka 23 route, departing from the east exit of JR Akabane Station for Nishi-Arai Station via Arakawa Ohashi, get off at "Enokibashi" bus stop, from which it's 5 minutes on foot.



FLOW

FLOW

Our main goal is "Low & High quality". For this goal, we established our own original production line, which was developed with our high technologies. And our excellent management system controls every single scene of product's flow, from receiving orders to shipping products.



1 Detection of radioactivity of scrap



We check if there is radioactive waste in steel scrap by "Radioactive ray detection monitor" as a first step. The inspection is done by trailer track basis. If it contains the waste, the scrap will be re-turned.

There are so many staffs surround us, which radiant rays is used for, such as medical equipment, various analyzing equipment, etc. We strictly prevent radioactive waste to be in our plant.

2 Acceptance and mixing of scrap



The scrap iron collected is unloaded using a huge magnet, then the scrap is selected in order by each class and stored in the yard. Later, we mix the scrap iron in order to ensure that the chemical composition will be even when the scrap is melted, then feed the mixed scrap into the electric furnace.

3 Electric furnace



We melt the scrap iron in an electric furnace using arc discharge. In addition, we adjust chemical compositions by removing impurities from the melted steel and adding auxiliary materials. Chemical compositions have great influence on the mechanical property of products. We use an analyzing system to inspect the product, and after we have refined the products to meet to our company standards, we top liquid steel in to a ladle.

4 Tapping liquid steel



One charge is about 70 tons, and we can produce about 25 charges per day.

5 Continuous casting facility



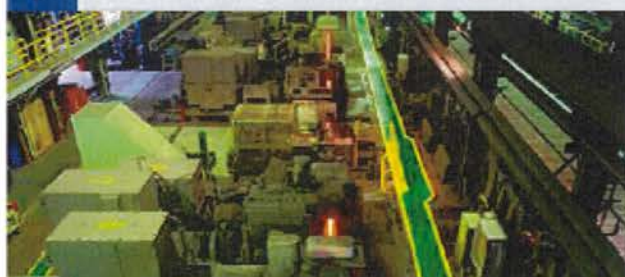
Next, the liquid steel from the electric furnace is carried to the continuous casting machine, and the billets which is the base materials for steel reinforcement bars are produced here.

6 Billet



A billet is a block of steel in a square bar shape. Our company produces billet in size 125mm×125mm. Length 3~4m.

7 Bar steel rolling machines



Billets are passed through 18 rolling machines in order, to gradually extend (roll) to make bar steel. In the final rolling machine, knots and marks are stamped into the bar steel, and the bar steel is transformed into the reinforcing bar shape.

8 Reforming & cooling



Hot reinforcing bars are cooled down to normal temperature.

9 Bundling



The reinforcing bars are cut to specified lengths, and bundled in to specified numbers.

10

Inspection



Various inspections are carried out to check whether or not each reinforcing bar product meets the standards. Qualified products are shipped out.

11

Shipping



The products are loaded on trailer trucks according to the details of each order, and delivered to customers according to the specified delivery dates.

2. Example rib specifications

Type

D10

	Specifications
Rib spacing	6.5 (mm) ± 0.4
Rib height:h	0.7 (mm)
β (inclination)	55°
Rib top (normal rib)	0.8 (mm)
α for normal rib	60°
Rib top (identification)	1.2 (mm)
α for identification	45°
Gap	1.4 (mm)
Nominal diameter	9.6 (mm)
Top diameter	11.0 (mm)

<1> Identification :
JS stands for Jonan Steel Co. Ltd.

<2> Identification :
JPN stands for Japan.

Specifications

Rib Overview

A-B spec.

Identification

[Grade 415]

Specifications of Identification

	Height	Wide (JPN)	Wide (JS)	Wide (•)
D10	6.5 (mm)	17.4 (mm)	10.9 (mm)	2.5 (mm)
D12	7.4 (mm)	20.8 (mm)	12.9 (mm)	3.0 (mm)
D16	11.0 (mm)	27.0 (mm)	17.0 (mm)	3.0 (mm)

Type

D12

	Specifications
Rib spacing	7.9 (mm) ± 0.5
Rib height: h	0.8 (mm)
β (inclination)	55°
Rib top (normal rib)	1.0 (mm)
α for normal rib	60°
Rib top (identification)	1.5 (mm)
α for identification	45°
Gap	1.6 (mm)
Nominal diameter	11.6 (mm)
Top diameter	13.2 (mm)

<1> Identification :

JS stands for Jonan Steel Co. Ltd.

<2> Identification :

JPN stands for Japan.

Specifications

Rib Overview

Identification

[Grade 415]

Specifications of Identification

	Height	Wide (JPN)	Wide (JS)	Wide (-)
D10	6.5 (mm)	17.4 (mm)	10.9 (mm)	2.5 (mm)
D12	7.4 (mm)	20.8 (mm)	12.9 (mm)	3.0 (mm)
D16	11.0 (mm)	27.0 (mm)	17.0 (mm)	3.0 (mm)

Type

D16

	Specifications
Rib spacing	10.0 (mm) ±1.0
Rib height: h	1.2 (mm)
β (inclination)	55°
Rib top (normal rib)	1.5 (mm)
α for normal rib	60°
Rib top (identification)	2.2 (mm)
α for identification	45°
Gap	2.4 (mm)
Nominal diameter	15.4 (mm)
Top diameter	17.8 (mm)

<1> Identification :

JS stands for Jonan Steel Co. Ltd.

<2> Identification :

JPN stands for Japan.

Specifications

Rib Overview

The drawing illustrates the ribbed steel plate specifications. The side view shows a series of ribs with a height 'h' of 1.2 mm and a spacing of 10 mm. The inclination angle β is 55°. The top view shows the rib top (normal rib) with a height of 1.5 mm and an angle α of 60°. The rib top (identification) has a height of 2.2 mm and an angle α of 45°. The gap between ribs is 2.4 mm. The nominal diameter is 15.4 mm, and the top diameter is 17.8 mm. The rib top (normal rib) is 1.5 mm high, and the rib top (identification) is 2.2 mm high. The gap between ribs is 2.4 mm. The nominal diameter is 15.4 mm, and the top diameter is 17.8 mm. The rib top (normal rib) is 1.5 mm high, and the rib top (identification) is 2.2 mm high. The gap between ribs is 2.4 mm. The nominal diameter is 15.4 mm, and the top diameter is 17.8 mm.

Normal rib

Identification

A-B spec.

Identification

[Grade 415]

Specifications of Identification

	Height	Wide (JPN)	Wide (JS)	Wide (•)
D10	6.5 (mm)	17.4 (mm)	10.9 (mm)	2.5 (mm)
D12	7.4 (mm)	20.8 (mm)	12.9 (mm)	3.0 (mm)
D16	11.0 (mm)	27.0 (mm)	17.0 (mm)	3.0 (mm)

3.Certificate Example

MILL'S INSPECTION CERTIFICATE

JONAN STEEL CORPORATION

〒332-0004 13-35,RYOKE 5-CHOME,KAWAGUCHI-SHI SAITAMA-KEN JAPAN
TEL 81-48-223-3116 FAX 81-48-224-7607

ISO Registration No. : 0528 by JICQA
Contract No. :
Shipper :
Customer :
Destination :

Sheet No. :
Date of Issue :
Commodity : Steel bars for concrete reinforcement
Specification : CDPNS 49:2001/Grade 415

Product Quantity					Chemical Composition (%)																																
Diameter and Size	Charge No	No.of Bundles	No.of Pieces	Weight (kg)	Yield Stress (N/mm ²)	Tensile Strength (N/mm ²)	Elongation (%)	Bend Test	C	Si	Mn	P	S	Cu	Cr	Ni	Mo	V	Ceq																		
																				MIN 415	MIN 620	MIN 8	Inner dia, 3.0D	MAX30	MAX50	MAX150	MAX50	MAX50	MAX50	MAX50	MAX50	MAX50	MAX50	MAX50	MAX50	MAX50	MAX55
D10×6m	51822				594	707	20.3	Good	22	31	30	78	26		26	158	126	37	47																		
D10×12m	51822				587	701	20.3	Good	22	31	30	78	26		26	158	126	37	47																		
					582	701	19.6	Good																													
					594	707	20.3	Good																													
					587	701	20.3	Good																													
	BLANK				582	701	19.6	Good																													
G.Total																																					



Mill Mark :

Signed by :
Chief of Inspection Section JONAN STEEL CORPORATION